

Work Order ID 66990

Thursday, March 03, 2011 10:03:16 AM



Page 1

Item ID:	D4323-11	Accept		Setup	Start	
Revision ID:	PRELIM				Stop	
Item Name:	Ceiling, Center Aft					
Start Date:	3/3/2011	Start Qty:	1.00		Cust Item ID:	
Required Date:	3/11/2011	Req'd Qty:	1.00		Customer:	

Reference:

Approvals:	Process Plan:		Date:	3-3-11	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4323	PAT								
100		0.00							
	Waterjet								
FLOW CNC Waterjet	Memo	0.00							
	1-Cut as per Dwg								
	Dwg Rev:								
	Prog Rev:								
	2-Deburr if necessary								
110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									

B1-3-7

3/11/08

B1-3-7

~~PRELIMINARY ISSUE~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4323-11
Revision ID: PRELIM
Item Name: Ceiling, Center Aft

Accept



Setup Start



Stop



Start Date: 3/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/11/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00 *- inspector to P43*



Dr only

QC

Memo

0.00 *8ulos/os*



Quality Control

130

Identify as per dwg & Stock Location: _____

0.00



0.00

Packaging

Memo

Packaging

11/3/08

140

QC21- Final Inspection - Work Order Release

0.00



0.00

QC

Memo

Quality Control

11/5/08

PD2370

CL 11/03/08

POSITIVE RECALL

EFFECTIVE *11/03/03*

AUTH *U*

RELEASED *U*

DATE *11/05/13*

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Thursday, March 03, 2011 10:03:22 AM

Page 1

Work Order ID: 66990

Parent Item: D4323-11

Parent Item Name: Ceiling, Center Aft



Start Date: 3/3/2011

Required Date: 3/11/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.03.02 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3- 62015		Purchased	No			100	sf	1,019.537	11.934	12.56211			



6185 KYDEX .080"



KB1-3-7

Location

Loc Qty

Loc Code

therm

1019.537564

109703

81.189115

116576

938.348449

116576

(1)

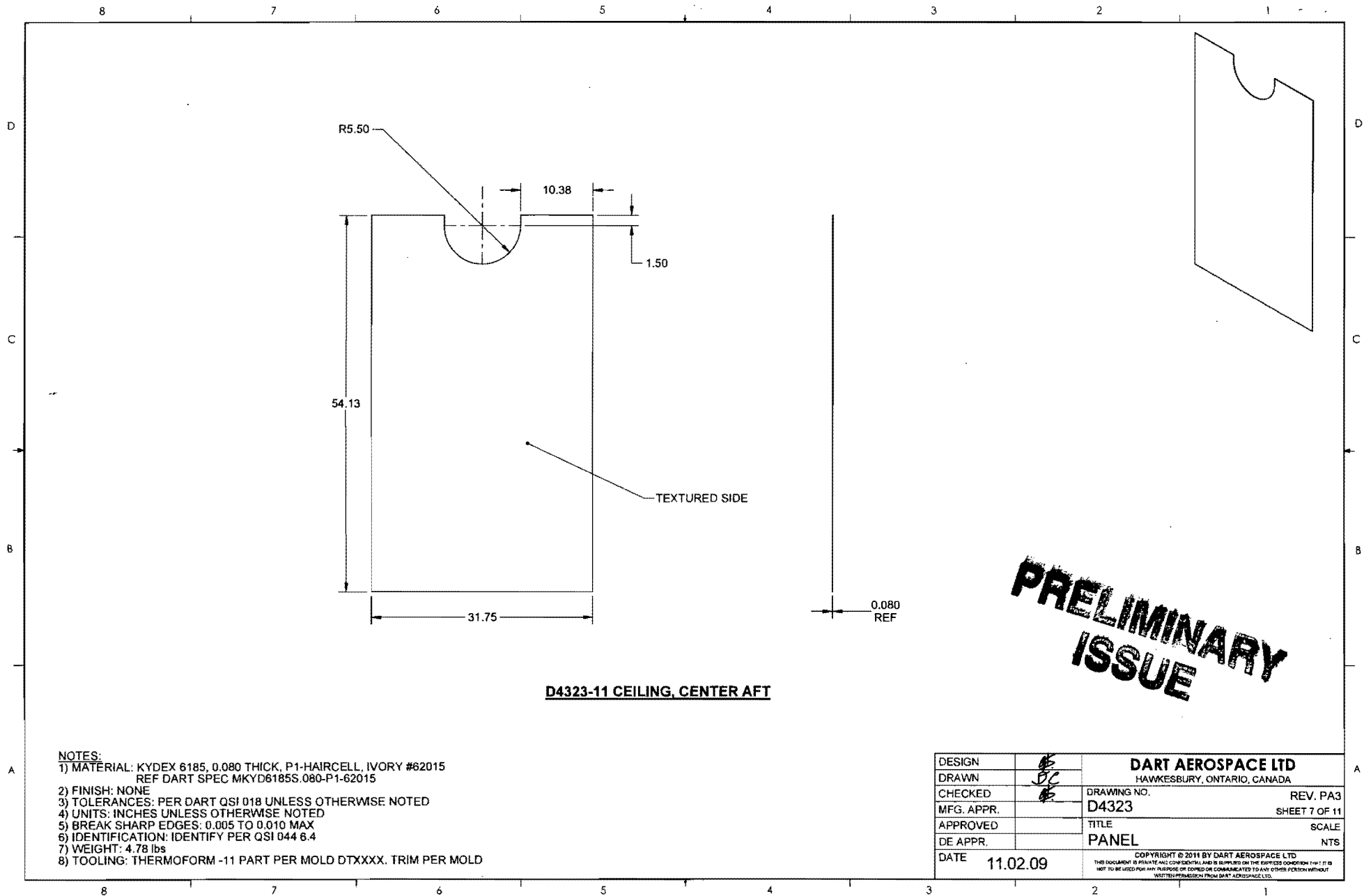
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NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P1-HAIRCCELL, IVORY #62015
REF DART SPEC MKYD6185S.080-P1-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 4.78 lbs
- 8) TOOLING: THERMOFORM -11 PART PER MOLD DTXXXX. TRIM PER MOLD

DESIGN	DC	DART AEROSPACE LTD	
DRAWN	DC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DC	DRAWING NO.	REV. PA3
MFG. APPR.		D4323	SHEET 7 OF 11
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.02.09	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

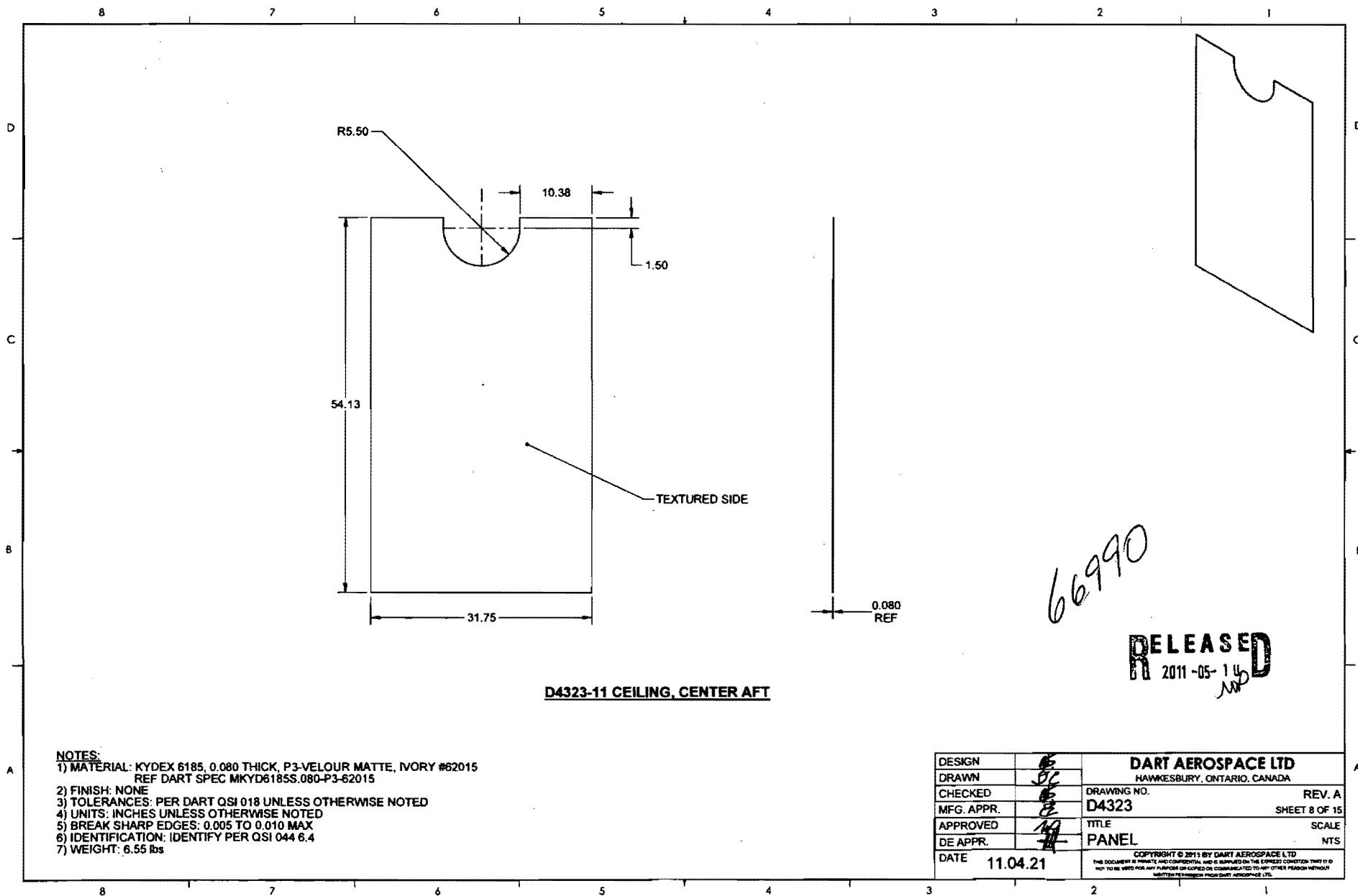
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66990

RELEASED
 2011-05-14
 NND